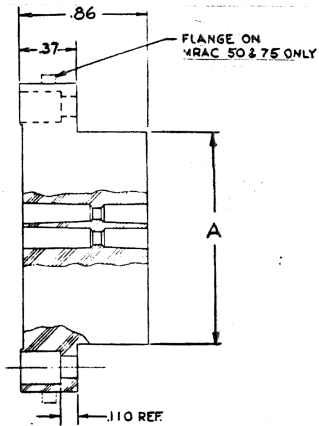


4-.118 DIA HOLES
 C BORE .195 DIA.
 .260 DEEP EXCEPT
 SIZE 104 WHICH ARE
 .150 DIA-C BORE .234 DIA.
 .260 DEEP.



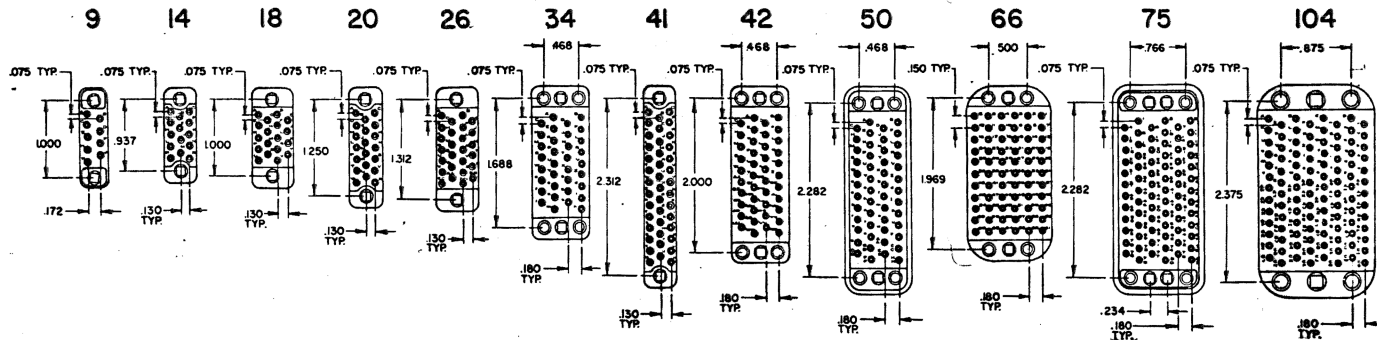
MRAC-34S SHOWN

MRAC	A	B	C	D	E
9	.81	1.31	.38		
14	.78	1.25	.44		
18	.77	1.31	.56		
20	1.07	1.56	.44		
26	1.07	1.63	.56		
34	1.38	2.00	.75		
41	2.13	2.63	.44		
42	1.67	2.31	.75		
50	1.97	2.59	.75	2.72	.88
66	1.67	2.28	1.13		
75	2.01	2.59	1.11	2.72	1.23
104	2.05	2.75	1.53		

FACES OF THE 'MRAC' MOLDINGS

19589 F

FEMALE CONTACT NO 9 THRU 104
 (FULL SCALE)



REV	DATE	DESCRIPTION
8	8-13-58	REPAIR N/E
7	8-13-58	REVISED FOR
6	8-13-58	CONDITION OF
5	8-13-58	LEAD WIRE SGT
4	8-13-58	LEAD WIRE SGT
3	8-13-58	CONDENSED FINISH
2	8-13-58	BLACK
1	8-13-58	604# 2307

GENERAL NOTES UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS ARE IN INCHES.
- ALL DIMENSIONS ARE
- REMOVE ALL BURRS TO MAX.
- BREAK ALL SHARP EDGES TO R. MAX.
- R. MAX. ON INSIDE CORNERS.
- ALL DIAMETERS CONCENTRIC T.I.R. MAX.
- GENERAL SURFACE FINISH TO BE MAX.
- TOLERANCES

CLASSIFICATION OF CHARACTERISTICS PER MIL-STD 105

MAJOR MINOR

APPROVED

TITLE: **COMPOSITE OUTLINE**

MATERIAL: **MRAC *K S**

FINISH: **MIL-M-14, TYPE SDG-F**

SCALE: **1:1** (ORIGINAL) **1:1** (COPY) **1:1** (PH COPY)

DATE: **6-26-63** (REV) **6-26-63** (REV) **6-26-63** (REV)

DIVISION OF LITTON SYSTEMS INCORPORATED
 GAYVILLE, CONNECTICUT

DATE: **19589**